CONSTRUCTION PERMIT

PERMITTEE

Kinder Morgan Liquids Terminals LLC

Attn: Ki Harmon 8500 West 68th Street Argo, Illinois 60501

Application No.: 14050009 I.D. No.: 031012AEA

Applicant's Designation: Date Received: May 13, 2014

Subject: Transfer of Materials from Tank 5-15 to Railcar

Date Issued: May 15, 2014

Location: 8500 West 68th Street, Argo, Cook County

Permit is hereby granted to the above-designated Permittee to CONSTRUCT emission source(s) and/or air pollution control equipment consisting of transfer of materials currently stored in Tank 5-15 to railcars, as described in the above-referenced application. This Permit is subject to standard conditions attached hereto and the following special condition(s):

- 1. This permit authorizes a project to transfer material currently stored in Tank 5-15 to railcars. The material in this tank is currently loaded out to tank trucks. This project would involve temporarily connecting the existing railcar loading system, through existing truck loading rack No. 28, to the existing control device for this truck loading rack, VCU-3. The Permittee plans to undertake this project to enable preventive maintenance to be conducted on Tank 5-15. Any product that is not shipped out during the period when Tank 5-15 is out of service will be loaded back into Tank 5-15 by existing facilities when this tank is returned to service.
- 2. This permit does not relax or revise any requirements for testing, monitoring, recordkeeping and reporting for Tank 5-15 or for Railcar and Tank Truck Loading/Unloading established in Sections 7.2 and 7.5, respectively, of the current Clean Air Act Permit Program (CAAPP) permit for the source, Permit 95120128.
- 3a. Emissions of volatile organic material (VOM) from the transfer of material from Tank 5-15 into railcars shall be controlled by existing VCU-3.
- b. At all times, the Permittee shall, to the extent practicable, maintain and operate VCU-3, as it is used to control emissions from transfer of material from Tank 5-15 to rail cars, in a manner consistent with good air pollution control practice for minimizing emissions.
- 4a. This permit is issued based on negligible emissions of VOM from the transfer of material from Tank 5-15 into railcars. For this purpose, emissions shall not exceed 0.44 tons.

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- b. This permit is also issued based on negligible emissions of VOM from Tank 5-15 due to roof landing losses that occur when this tank is emptied in preparation for maintenance. For this purpose, VOM emissions shall not exceed 0.44 tons.
- 5. Operation of this project, as addressed by this Construction Permit, is authorized until July 15, 2014. This condition supersedes Standard Condition 1.

If you have any questions on this, please contact Kevin Hecht at 217/785-1705.

Raymond E. Pilapil	Date Signed:
Acting Manager, Permit Section	
Division of Air Pollution Control	

REP:KTH:jws

cc: Region 1